



Garage Door Springs & Parts Since 1974!

At Industrial Spring Company and Holmes Spring Manufacturing, our focus is on providing you with the highest level of quality springs and garage door products, the fastest delivery times and unparalleled customer service.



17 OF THE TOP 20 DOOR MANUFACTURERS TRUST ISC & HSM FOR THEIR SPRING NEEDS



COMPREHENSIVE PRODUCT LINE

- RESIDENTIAL TORSION SPRING ASSEMBLIES INCLUDING OIL-TEMPERED, BLACK-COATED, AND GALVANIZED SPRING WIRE
- WIRE DIAMETERS FROM .148" - .625" AND ID'S FROM .050" TO 10.5"
- CUSTOM, MADE-TO-ORDER SPRINGS FOR COMMERCIAL SERVICE AND REPAIR
- SQUARE WIRE - DIAMETERS FROM .312 - .437
- SPECIALTY ENDS INCLUDING 'HOOK ENDS' FOR MINI STORAGE AND 'TAILS' FOR ROLLING STEEL
- MINI-STORAGE SPRINGS
- ROLLING STEEL SPRINGS
- CUSTOM STENCILING - PUT YOUR COMPANY NAME ON EACH SPRING
- SINGLE, DUPLEX & TRIPLEX ASSEMBLIES

FROM CUSTOM SPRINGS TO EVERYDAY REPAIR PARTS YOU NEED

INDUSTRY LEADERS

- We Manufacture 100% of Garage Door Springs, Including Torsion, Extension, and One-Piece Springs
- 17 of the Top 20 Door Manufacturers Trust ISC & HSM for Their Spring Needs
- Our Two Large Spring Processing Plants Are Strategically Located to Reduce Shipping Costs

LEADING EDGE TESTING AND QUALITY CONTROL

ISC/HSM has a level of expertise in the spring engineering process that is only attained through years of dedicated service to the garage door industry. Our in-house testing leads the industry with quality programs and capabilities, such as our metallurgical testing which makes commercial spring cycle and load testing possible. Specialized 'Zero Changeover' mandrel equipment allows us to provide the fastest turnaround in the industry.

CUSTOMER-CENTERED SERVICES

- Spring Calculating Software
- Same-Day Shipping
Available for replacement orders placed before 11 a.m.
- Just-In-Time Programs
Reduces inventory levels and improves cash flow with orders scheduled weekly
- Most Comprehensive Stock Inventory of Extension & One-Piece Springs
- Custom Packing & Pallet Sizes to Better Fit Your Requirements
- Electronic Ordering & Invoicing
- Attentive Customer Service

SHIPPING

- Fastest Lead Times - 100% of Standard Orders Ship Within 5 Days!
- 24-Hour, Hot Item Shipping Available
- Ship to 32 States Every Day as well as to Europe, Japan, Middle East, Mexico, Canada, South and Central America

CUSTOMIZED FOR YOU

We take care of the details that make your job easier.

- Custom pallet sizes
- Custom product markings
- Custom color coded springs to match your inventory system
- Pre-sorted orders so the products can move directly from the box to your rack or production line

Our team is here to serve you!

The ISC-HSM family of companies operates on a firm tradition of bringing you quality springs and service solutions that are first in every class.

No-compromise safety is a fundamental building block in every ISC-HSM product and every area of the operation.



Minneapolis, MN 55433



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